

3100, 3200, 3200 X, 3300, 3300 X, 3400 and 3400 X Tractors

For complete service information also see:

Engines CTM3274

**DCEO-Mannheim
TM4525 (23JAN01)**

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ANGLAIS

FOREWORD

This manual is written for an experienced technician. Essential tools required in performing certain service work are identified in this manual and are recommended for use.

Live with safety: Read the safety messages in the introduction of this manual and the cautions presented throughout the text of the manual.



This is the safety-alert symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.

This technical manual is divided into sections corresponding to the principle functions of the machine. The sections are subdivided into groups dealing with the various components requiring service

instruction. At the beginning of each group are summary listings of all applicable essential tools, service equipment and tools, other materials needed to do the job, service parts kits, specifications, wear tolerances, and torque values.

Technical Manuals are concise guides for specific machines. They are on-the-job guides containing only the vital information needed for diagnosis, analysis, testing, and repair.

Fundamental service information is available from other sources covering basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic type of failures and their causes.

Contents

SECTION 05—SAFETY

Group 05—Safety Precautions

SECTION 10—GENERAL INFORMATION

Group 05—Specifications

Group 10—Lubricants, Hydraulic Oil, Brake Fluid and Coolant

Group 15—Check and Adjustments

Group 20—Predelivery Inspection

SECTION 20—ENGINE

Group 00—Removal and Installation

SECTION 30—FUEL, AIR INTAKE AND COOLING SYSTEMS

Group 05—Coolant Pump Drive

SECTION 40—ELECTRICAL SYSTEM

Group 05—General Information

Group 10—Fuses and Connectors, Standard Tractors

Group 10A—Fuses and Connectors, Version "X"

Group 15—Wiring Diagrams and Component Location, Standard Tractors

Group 15A—Wiring Diagrams and Component Location, Version "X"

Group 20—Checking on Circuits, Standard Tractors

Group 20A—Checking on Circuits, Version "X"

Group 25—Component Check

Group 30A—Troubleshooting — Version "X"

SECTION 50—CLUTCH AND GEAR TRANSMISSION

Group 00—Access to Components

Group 05—Clutch Controls (Vehicle and PTO)

Group 10—Vehicle Clutch and PTO Clutch

Group 15—Transmission Controls

Group 20—Gear Transmission — Method of Operation

Group 25—Gear Transmission (Without Twinshift)

Group 30—Twinshift Unit

SECTION 56—DRIVE SYSTEMS

Group 00—Removal and Installation

Group 05—Differential and Differential Housing

Group 10—Final Drives

Group 15—Rear PTO

Group 20—Front PTO

Group 25—Front-Wheel Drive Clutch

SECTION 60—STEERING AND BRAKES

Group 00—Removing and Installing Components

Group 05—Hydrostatic Steering

Group 10—Brake Controls — Standard Tractors

Group 10A—Brake Controls — Version "X"

Group 15—Foot Brakes and Handbrake

Group 20—Hydraulic Trailer Brake

SECTION 70—HYDRAULIC SYSTEM

Group 00—Removing and Installing Components

Group 05—Description and Operation

Group 10—Checks and Adjustments

Group 15—Valves and Filters

Group 20—Selective Control Valves

Group 25—Pressure Outlets and Connectors

Group 30—Rockshaft Operation

Group 30A—Disassembling and Assembling Rockshaft

SECTION 90—OPERATOR'S CAB

Group 00—Removing and Installing the Cab — Standard Tractors

Group 00A—Removing and Installing the Cab — Version "X"

Group 05A—Instrument Unit on Version "X"

Group 10—Heating and Ventilation

Index

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A John Deere ILLUSTRATION® Manual

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Contents

Section 05

SAFETY

Contents

Page

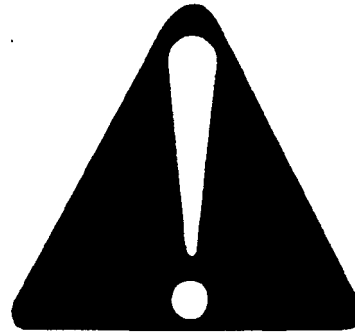
Group 05—Safety Precautions 05-05-1

Contents

RECOGNIZE SAFETY INFORMATION

This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.



DX,ALERT -19-03MAR93

T81389 -UN-07DEC68

“IMPORTANT” - INFORMATION

Information marked as IMPORTANT points out problems that may lead to machine damage. By following the directions given, these problems can be avoided.

LX,CRA05 002885-19-09APR92

“NOTE” - INFORMATION

When marked with NOTE the information given is more detailed or contains restrictions to directions given previously. On the other hand useful information may be given belonging to certain instructions without being directly connected to them.

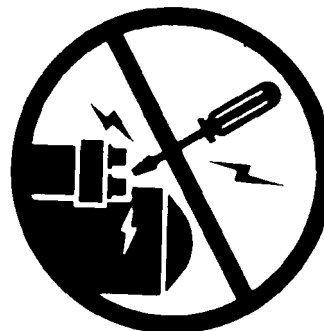
LX,CRA05 002886-19-09APR92

PREVENT MACHINE RUNAWAY

Avoid possible injury or death from machinery runaway.

Do not start engine by shorting across starter terminals. Machine will start in gear if normal circuitry is bypassed.

NEVER start engine while standing on ground. Start engine only from operator's seat, with transmission in neutral or park.



DX,BYPAS1 -19-03MAR93

TS177 -UN-11JAN89

HANDLE FLUIDS SAFELY—AVOID FIRES

When you work around fuel, do not smoke or work near heaters or other fire hazards.

Store flammable fluids away from fire hazards. Do not incinerate or puncture pressurized containers.

Make sure machine is clean of trash, grease, and debris.

Do not store oily rags; they can ignite and burn spontaneously.



DX,FLAME -19-04JUN90

TS227 -UN-23AUG88

PREVENT BATTERY EXPLOSIONS

Keep sparks, lighted matches, and open flame away from the top of battery. Battery gas can explode.

Never check battery charge by placing a metal object across the posts. Use a volt-meter or hydrometer.

Do not charge a frozen battery; it may explode. Warm battery to 16°C (60°F).



DX,SPARKS -19-03MAR93

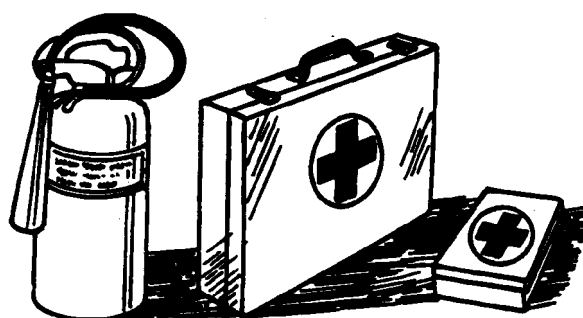
TS204 -UN-23AUG88

PREPARE FOR EMERGENCIES

Be prepared if a fire starts.

Keep a first aid kit and fire extinguisher handy.

Keep emergency numbers for doctors, ambulance service, hospital, and fire department near your telephone.



DX,FIRE2 -19-03MAR93

TS291 -UN-23AUG88

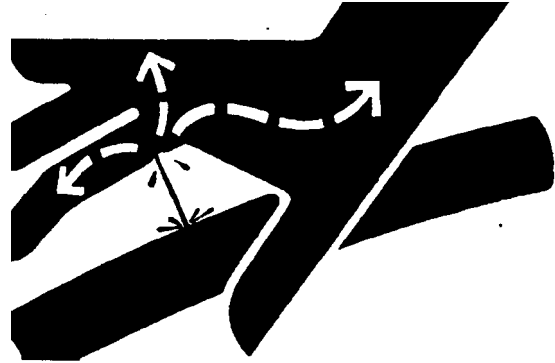
AVOID HIGH-PRESSURE FLUIDS

Escaping fluid under pressure can penetrate the skin causing serious injury.

Avoid the hazard by relieving pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure.

Search for leaks with a piece of cardboard. Protect hands and body from high pressure fluids.

If an accident occurs, see a doctor immediately. Any fluid injected into the skin must be surgically removed within a few hours or gangrene may result. Doctors unfamiliar with this type of injury should reference a knowledgeable medical source. Such information is available from Deere & Company Medical Department in Moline, Illinois, U.S.A.



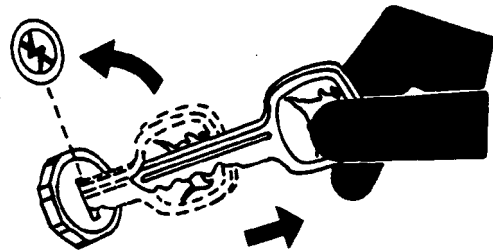
DX,FLUID -19-03MAR93

X9811 -UN-23AUG88

PARK MACHINE SAFELY

Before working on the machine:

- Lower all equipment to the ground.
- Stop the engine and remove the key.
- Disconnect the battery ground strap.
- Hang a "DO NOT OPERATE" tag in operator station.



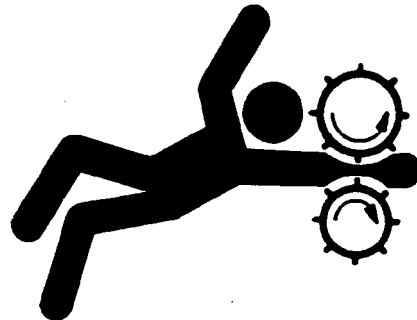
DX,PARK -19-04JUN90

TS230 -UN-24MAY89

SERVICE MACHINES SAFELY

Tie long hair behind your head. Do not wear a necktie, scarf, loose clothing, or necklace when you work near machine tools or moving parts. If these items were to get caught, severe injury could result.

Remove rings and other jewelry to prevent electrical shorts and entanglement in moving parts.



DX,LOOSE -19-04JUN90

TS228 -UN-23AUG88

PREVENT ACID BURNS

Sulfuric acid in battery electrolyte is poisonous. It is strong enough to burn skin, eat holes in clothing, and cause blindness if splashed into eyes.

Avoid the hazard by:

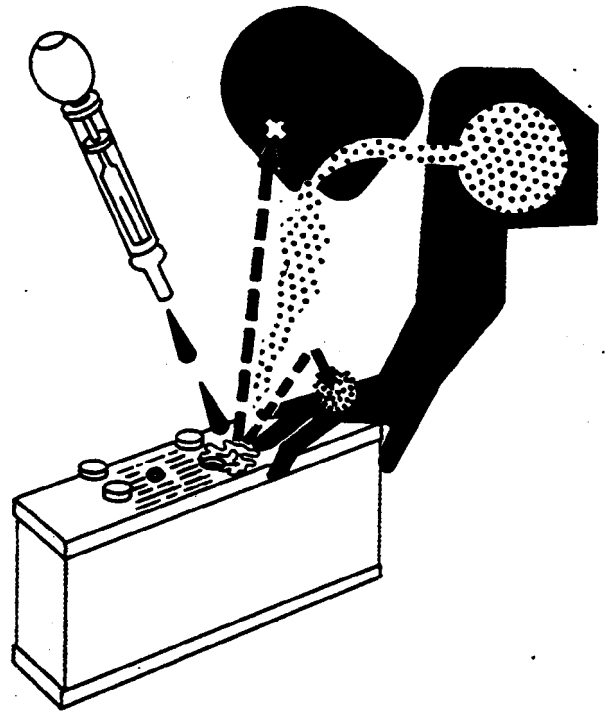
1. Filling batteries in a well-ventilated area.
2. Wearing eye protection and rubber gloves.
3. Avoiding breathing fumes when electrolyte is added.
4. Avoiding spilling or dripping electrolyte.
5. Use proper jump start procedure.

If you spill acid on yourself:

1. Flush your skin with water.
2. Apply baking soda or lime to help neutralize the acid.
3. Flush your eyes with water for 15—30 minutes. Get medical attention immediately.

If acid is swallowed:

1. Do not induce vomiting.
2. Drink large amounts of water or milk, but do not exceed 2 L (2 quarts).
3. Get medical attention immediately.



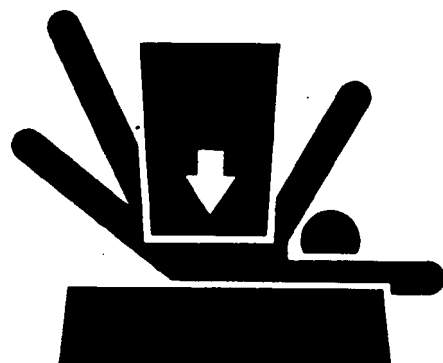
TS203 -UN-23AUG88

DX,POISON -19-21APR93

SUPPORT MACHINE PROPERLY

Always lower the attachment or implement to the ground before you work on the machine. If you must work on a lifted machine or attachment, securely support the machine or attachment.

Do not support the machine on cinder blocks, hollow tiles, or props that may crumble under continuous load. Do not work under a machine that is supported solely by a jack. Follow recommended procedures in this manual.



TS229 -UN-23AUG88

DX,LOWER -19-04JUN90

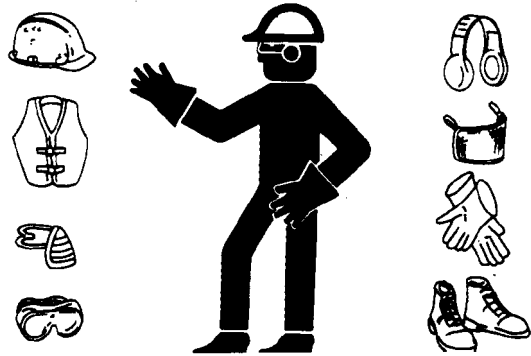
WEAR PROTECTIVE CLOTHING

Wear close fitting clothing and safety equipment appropriate to the job.

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.

Operating equipment safely requires the full attention of the operator. Do not wear radio or music headphones while operating machine.



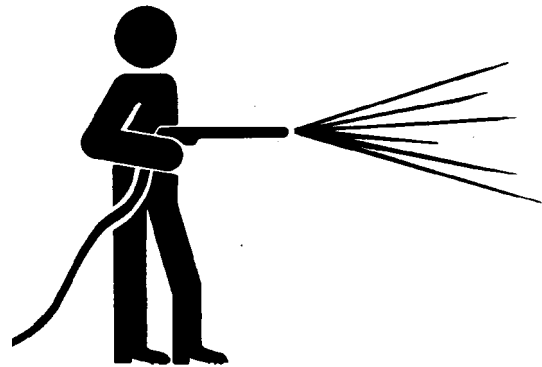
DX,WEAR -19-10SEP90

TS206 -UN-23AUG88

WORK IN CLEAN AREA

Before starting a job:

- Clean work area and machine.
- Make sure you have all necessary tools to do your job.
- Have the right parts on hand.
- Read all instructions thoroughly; do not attempt shortcuts.



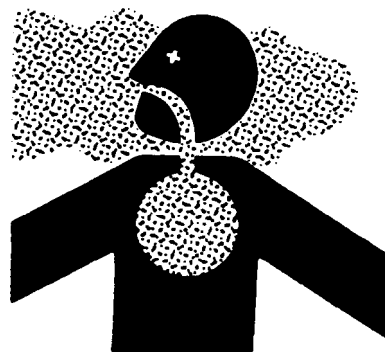
DX,CLEAN -19-04JUN90

T6642EJ -UN-18OCT88

WORK IN VENTILATED AREA

Engine exhaust fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area, remove the exhaust fumes from the area with an exhaust pipe extension.

If you do not have an exhaust pipe extension, open the doors and get outside air into the area.



DX,AIR -19-04JUN90

TS220 -UN-23AUG88

PROTECT AGAINST NOISE

Prolonged exposure to loud noise can cause impairment or loss of hearing.

Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable loud noises.



DX,NOISE -19-03MAR93

TS207 -UN-23AUG88

PRACTICE SAFE MAINTENANCE

Understand service procedure before doing work. Keep area clean and dry.

Never lubricate, service, or adjust machine while it is moving. Keep hands, feet, and clothing from power-driven parts. Disengage all power and operate controls to relieve pressure. Lower equipment to the ground. Stop the engine. Remove the key. Allow machine to cool.

Securely support any machine elements that must be raised for service work.

Keep all parts in good condition and properly installed. Fix damage immediately. Replace worn or broken parts. Remove any buildup of grease, oil, or debris.

Disconnect battery ground cable (-) before making adjustments on electrical systems or welding on machine.



DX,SERV -19-03MAR93

TS218 -UN-23AUG88

Safety Precautions

USE PROPER TOOLS

Use tools appropriate to the work. Makeshift tools and procedures can create safety hazards.

Use power tools only to loosen threaded parts and fasteners.

For loosening and tightening hardware, use the correct size tools. DO NOT use U.S. measurement tools on metric fasteners. Avoid bodily injury caused by slipping wrenches.

Use only service parts meeting John Deere specifications.



TS779 -UN-08NOV89

DX,REPAIR -19-04JUN90

SERVICE COOLING SYSTEM SAFELY

Explosive release of fluids from pressurized cooling system can cause serious burns.

Shut off engine. Only remove filler cap when cool enough to touch with bare hands. Slowly loosen cap to relieve pressure before removing completely.

Add coolant only when the engine is shut off.



TS281 -UN-23AUG88

LX,RCAP -19-01SEP95

AVOID HEATING NEAR PRESSURIZED FLUID LINES

Flammable spray can be generated by heating near pressurized fluid lines, resulting in severe burns to yourself and bystanders. Do not heat by welding, soldering, or using a torch near pressurized fluid lines or other flammable materials. Pressurized lines can be accidentally cut when heat goes beyond the immediate flame area.



TS953 -UN-15MAY90

DX,TORCH -19-03MAR93

REMOVE PAINT BEFORE WELDING OR HEATING

Avoid potentially toxic fumes and dust.

Hazardous fumes can be generated when paint is heated by welding, soldering, or using a torch.

Do all work outside or in a well ventilated area. Dispose of paint and solvent properly.

Remove paint before welding or heating:

- If you sand or grind paint, avoid breathing the dust. Wear an approved respirator.
- If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.



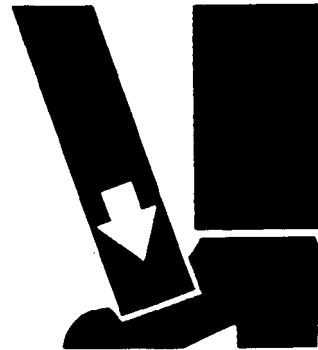
DX,PAINT -19-03MAR93

TS220 -UN-23AUG88

USE PROPER LIFTING EQUIPMENT

Lifting heavy components incorrectly can cause severe injury or machine damage.

Follow recommended procedure for removal and installation of components in the manual.

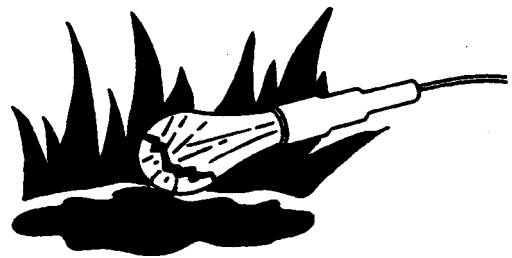


DX,LIFT -19-04JUN90

TS226 -UN-23AUG88

ILLUMINATE WORK AREA SAFELY

Illuminate your work area adequately but safely. Use a portable safety light for working inside or under the machine. Make sure the bulb is enclosed by a wire cage. The hot filament of an accidentally broken bulb can ignite spilled fuel or oil.



DX,LIGHT -19-04JUN90

TS223 -UN-23AUG88

SERVICE TIRES SAFELY

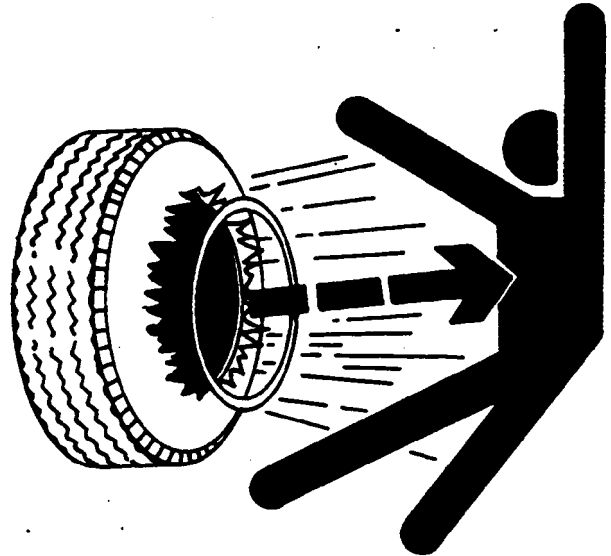
Explosive separation of a tire and rim parts can cause serious injury or death.

Do not attempt to mount a tire unless you have the proper equipment and experience to perform the job.

Always maintain the correct tire pressure. Do not inflate the tires above the recommended pressure. Never weld or heat a wheel and tire assembly. The heat can cause an increase in air pressure resulting in a tire explosion. Welding can structurally weaken or deform the wheel.

When inflating tires, use a clip-on chuck and extension hose long enough to allow you to stand to one side and NOT in front of or over the tire assembly. Use a safety cage if available.

Check wheels for low pressure, cuts, bubbles, damaged rims or missing lug bolts and nuts.



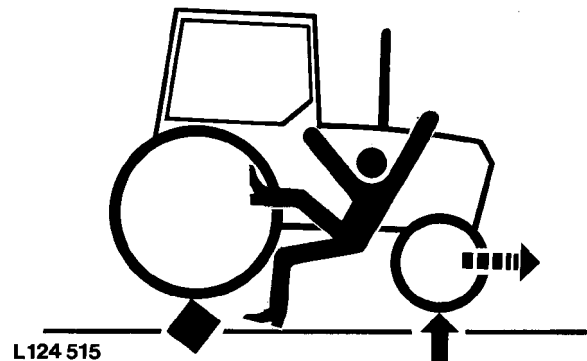
-UN-23AUG88

TS211

DX,RIM -19-24AUG90

SERVICE FRONT-WHEEL DRIVE TRACTOR SAFELY

When servicing front-wheel drive tractor with the rear wheels supported off the ground and rotating wheels by engine power, always support front wheels in a similar manner. Loss of electrical power or transmission/hydraulic system pressure will engage the front driving wheels, pulling the rear wheels off the support if front wheels are not raised. Under these conditions, front drive wheels can engage even with switch in disengaged position.



-UN-06AUG94

L124515

LX,MFWD2 -19-01MAY91